6AV2 123-2DB03-0AX0

## Introduction to HMI

- Understanding HMI hardware
- How to link HMI with PC / PLC?
- Configure the HMI
- Transfer the Program





6AV2 123-2DB03-0AX0

## Introduction to HMI

- Understanding HMI hardware
- How to link HMI with PC / PLC?
- Configure the HMI
- Transfer the Program

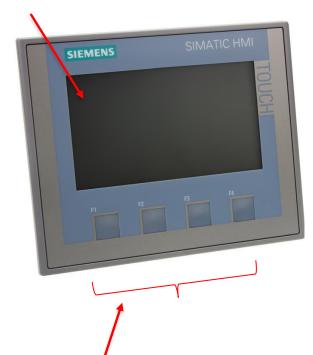






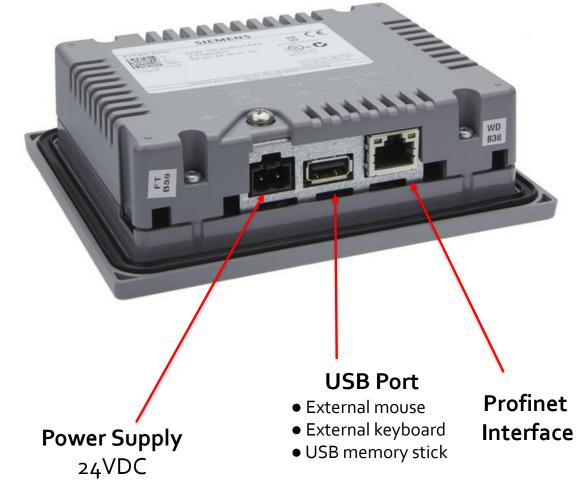
6AV2 123-2DB03-0AX0

Touch Screen Interface



### **Function Keys**

- Global trigger same action regardless of current HMI Screen
- Local only effective within the active screen. Function assign can vary from screen to screen.



6AV2 123-2DB03-0AX0

## Introduction to PLC

- Understanding HMI hardware
- How to link HMI with PC / PLC?
- Configure the HMI
- Transfer the Program







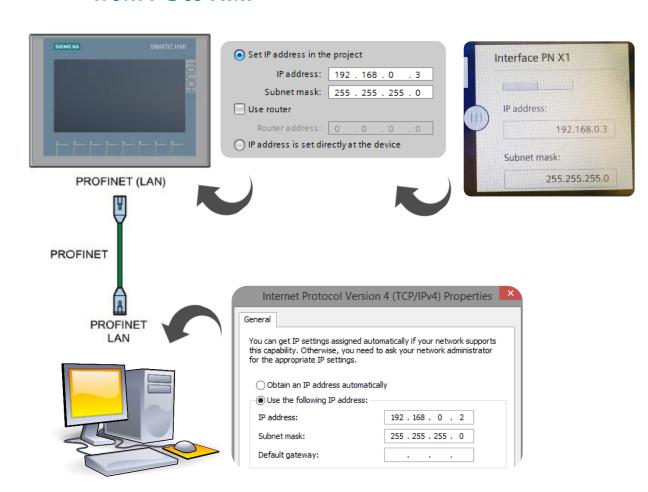
### PROFINET – Ethernet based Data Communication



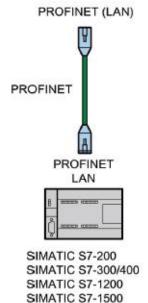
High Speed bandwidth of 100Mbps

Step 1 – Download the Screen from PC to HMI

Step 2 – Link HMI with PLC Discussed later in the course







To transfer the screens in HMI

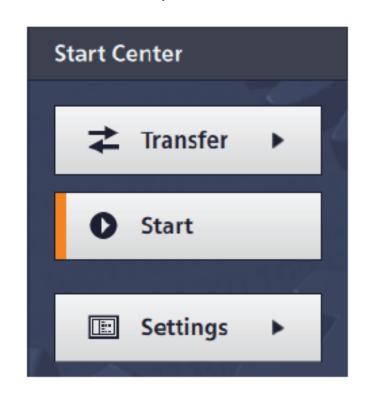
To monitor and control the PLC



## Start Up Screen

On turning ON the HMI you will see three options:





Press the "Transfer" button to set the HMI device to "Transfer" mode. The "Transfer" mode can only be activated when at least one data channel has been enabled for the transfer. Press the "Start" button to start the project on the HMI device.

Press the "Settings" button to start the "Settings" page of the Start Center. You can change various settings on this page, for example, the transfer settings.

6AV2 123-2DB03-0AX0

## Introduction to PLC

- Understanding HMI hardware
- How to link HMI with PC / PLC?
- Configure the HMI
- Transfer the Program







## Configuring the HMI

#### You can make the following settings:

- Settings for operation
- Communication settings
- Password protection
- Transfer settings
- Screen saver
- Acoustic signals



If the device is configured in portrait, the navigation area is on the top and the work area on the bottom in the display.





Navigation area



### Enter Date and Time

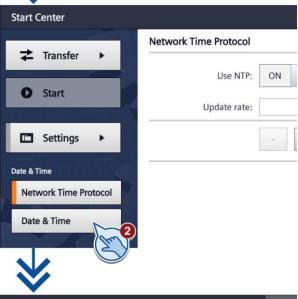
**Settings -> Date & Time** 

Press "Date & Time" to open the "Date & Time" dialog.

- 1. Open the "Date & Time" tab.
- 2. Select the date and the required time in the drop-down lists.
- If necessary, enter a time shift with the selection wheel under "Time shift".
- 4. The set time shift applies even if you fetch the time-of-day from a time server.
- 5. The resulting time is displayed under "Localtime".



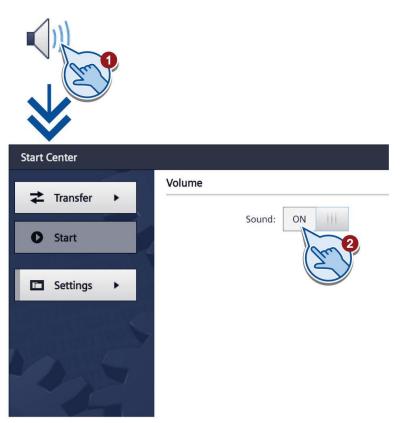








# Acoustic Signal Settings -> Sound





- Press "Sounds" to open the "Volume" dialog.
- Set the "Sound" to "ON".
- Once you have set the "Sound" to "ON" you receive an acoustic feedback in the running project each time you touch the touch screen.



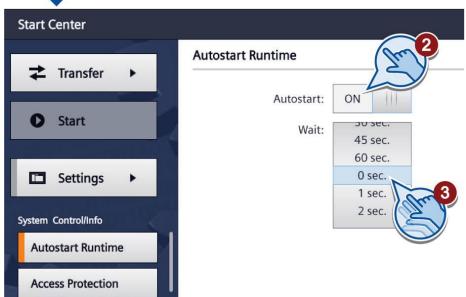
# System Control/Info Settings -> System & Info

#### Configuring Auto-start or wait time

- Press "System Control/Info" to open the "System Control/Info" dialog.
- The "Autostart Runtime" tab is open.
- Switch on the "Autostart" function.
- Set the wait time with the selection wheel under "Wait".
- The wait time is the time in seconds between the appearance of the Start Center and automatic start of the project.
- Value range: o ... 6o s









#### Note

Immediate start of the project with a delay time of o seconds

The project starts immediately if a delay time of o seconds is set. It is now no longer possible to call the Start Center after switching on the HMI device. To handle this situation, you need to configure an operating element with the "Close project" function.

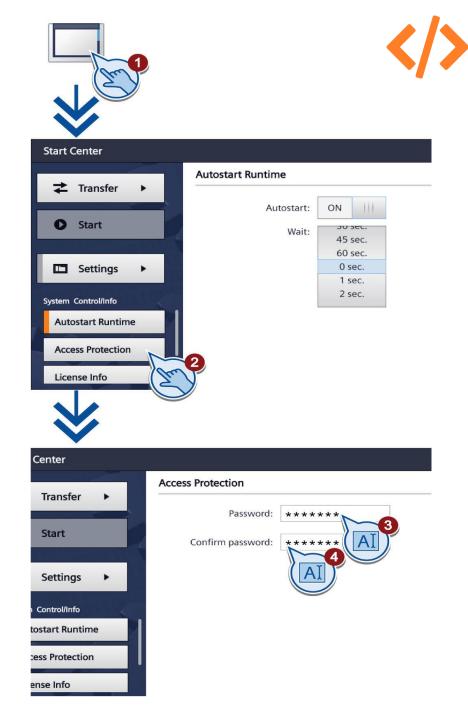
License Info



# System Control/Info Settings -> Access Protection

#### **Activating Password Protection**

- Press "System Control/Info" to open the "System Control/Info" dialog.
- Switch to the "Access Protection" tab.
- Enter a password in the "Password" text box. Touch the text box. The alphanumerical screen keyboard is displayed.
- Confirm the password in the "Confirm Password" text box.



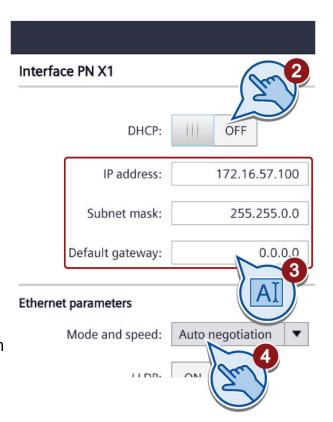


### Network Interface

#### **Settings -> Network Interface**

#### Displaying information about Network parameters

- Choose either automatic address assignment via "DHCP Dynamic Host Configuration Protocol", or user-specific address assignment.
- If assigning a **user-specific address**, use the screen keyboard to enter valid values in the "**IP address**", "**Subnet mask**" **text boxes** and if applicable in the "Default gateway" text box.
- Select the transmission rate in the PROFINET network and the transmission type in the "Mode and speed" selection box under "Ethernet parameters". Valid values are 10 Mbps or 100 Mbps and "HDX" (half duplex) or "FDX" (full duplex).
- If the "Auto Negotiation" entry is selected, the transmission type and transmission rate in the PROFINET network will be automatically detected and set.
- If the "LLDP" switch is selected, the HMI device exchanges information with other HMI devices.
- Enter a network name for your HMI device in the "Device name" field under "Profinet".

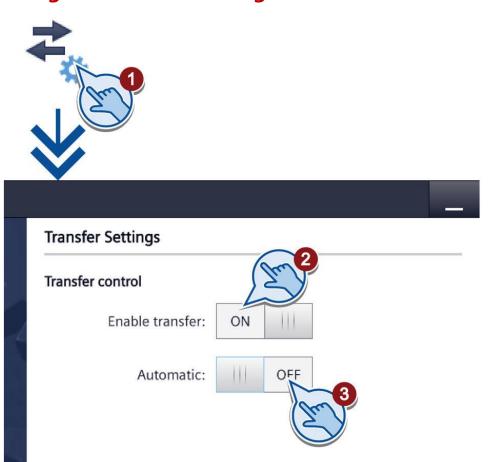




Communication errors can occur if several devices in a network share the same IP address. Assign a unique IP address to every HMI device in the network.



# Transfer Settings Settings -> Transfer Settings





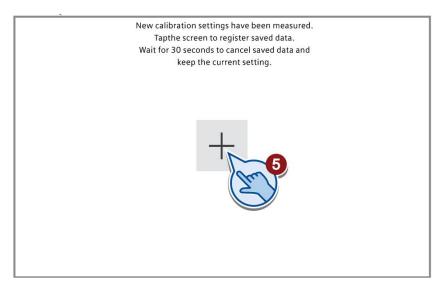
- Press "Transfer Settings" to open the "Transfer Settings" dialog.
- Switch on "Enable transfer".
- To enable automatic transfer, switch on "Automatic".
- When the automatic transfer is activated, you can start a transfer from the configuring PC while the project is running. The running project is closed in this case and the new project is transferred.
- The new project starts after it is transferred.

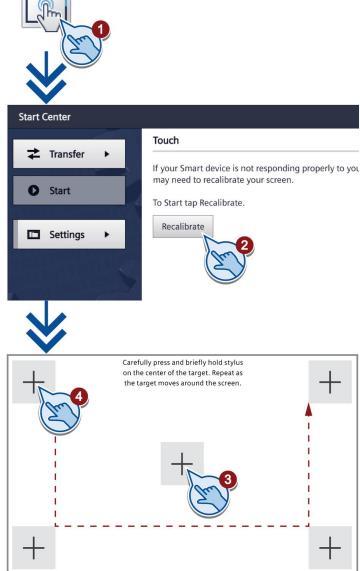


### **Touch Calibration**

#### **Settings** -> **Touch**

- Press "Touch" to open the "Touch" dialog.
- Click the "Recalibrate" button.
- Press any spot on the touch screen within the next 15 seconds.
- Touch the five calibration crosses one after the other.
- If you have not touched a calibration cross within the expected range, calibration will start once again.
- If you have touched all calibration crosses within the expected range, calibration is complete and will be saved.







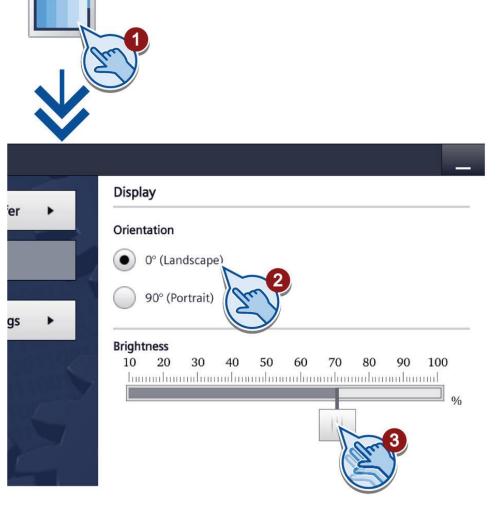




# Display Settings -> Display

- Press "Display" to open the "Display" dialog.
- 2. Select the screen orientation:
  - – "o° (Landscape)" for landscape
  - - "90° (Portrait)" for portrait
- 3. Use the "Brightness" slider to set the screen brightness





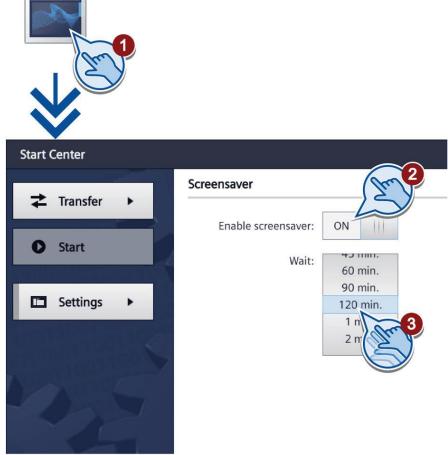


### Screen Saver

### **Settings -> Screen Saver**

- 1. Press "Screensaver" to open the "Screensaver" dialog.
- 2. Switch on the screensaver with "Enable screensaver".
- 3. Enter the number of minutes with the selection wheel before the screen saver is to be activated under "Wait".
- 4. You may select values between 1 and 120 minutes.





6AV2 123-2DB03-0AX0

## Introduction to PLC

- Understanding HMI hardware
- How to link HMI with PC / PLC?
- Configure the HMI
- Transfer the Program







### Transfer – PC to HMI



You can start the "Transfer" mode **manually** or **automatically** on the HMI device. Transferred data is written directly to internal flash memory of the HMI device

#### **AUTOMATIC TRANSFER MODE**

If automatic transfer is activated, the HMI device automatically changes to "Transfer" mode at runtime as soon as a transfer is started on the connected configuration PC.

#### **REQUIREMENTS**

- The project is open in WinCC.
- The project is compiled.
- The HMI device is connected to a configuration PC.
- The data channel parameters are assigned on the HMI device.
- The automatic transfer is enabled in the Start Center.

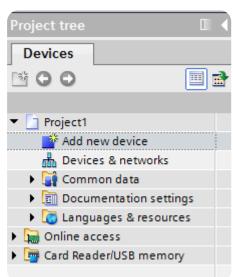


If automatic transfer is activated on the HMI device and a transfer is initiated on the configuration PC, the project currently running is automatically stopped. The HMI device then automatically switches to "Transfer" mode.

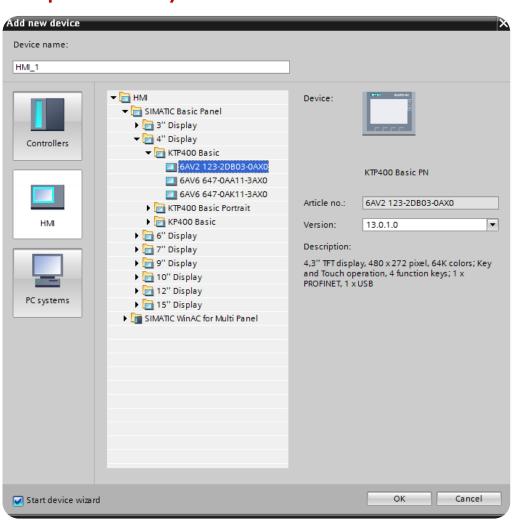
## Transfer – Sample Program



Step 1 – Open TIA
Add new Device



Step 2 – Select your model



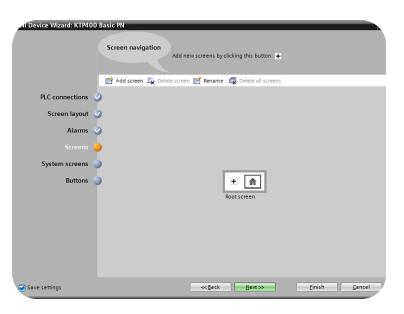


# Transfer – Sample Program Step 3 – Setup initial requirements



r Device Wizard: KTP400	Basic PN  Alarms  Configure the alarm setting:	5.
PLC connections		
Screen layout Alarms Screens System screens Buttons	Alarms  Unacknowledged alarms  Pending alarms  Active system events	Preview  State on Part count  State on Part count
Save settings	«- gack	Next >> Finish Cancel





Save settings

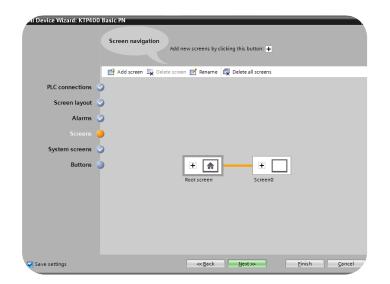


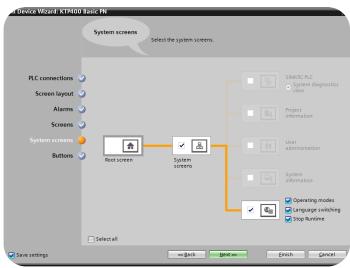
<u>F</u>inish <u>C</u>ancel

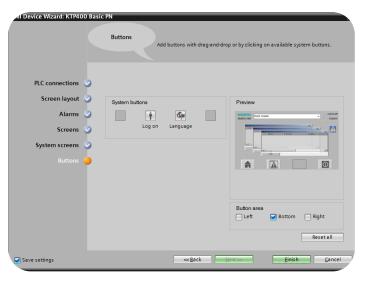


# Transfer – Sample Program Step 3 – Setup initial requirements



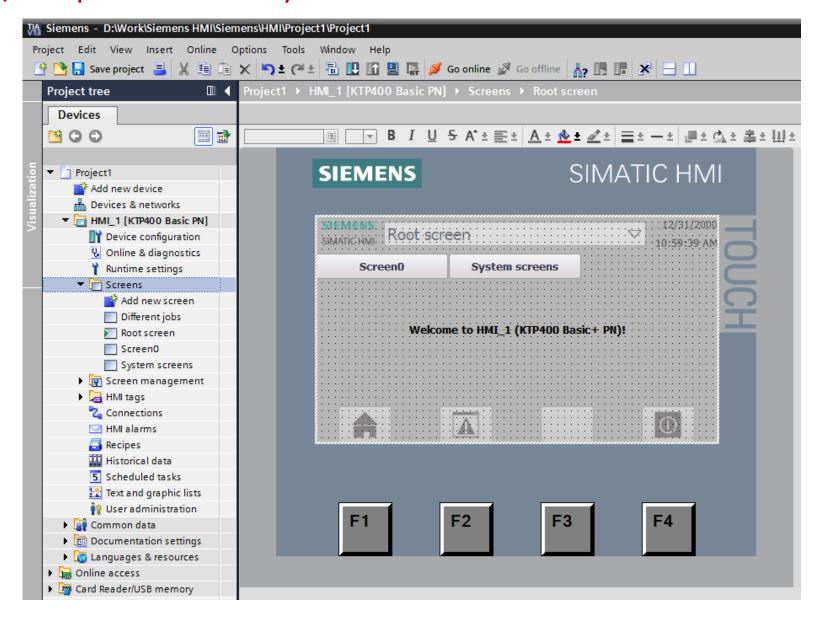






# Transfer – Sample Program Step 4 – Sample Screens are ready now confirm the IP Addresses



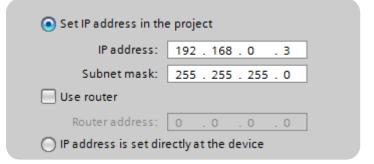




## Transfer – Sample Program



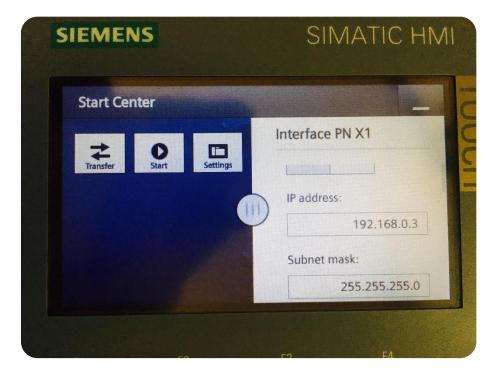
Step 4 – Sample Screens are ready now confirm the IP Addresses



#### IP address in TIA Software

Internet Protocol Version 4 (TCP/IPv4) Properties			
General			
You can get IP settings assigned automatically if your network supports this capability. Otherwise, you need to ask your network administrator for the appropriate IP settings.			
Obtain an IP address automatically			
Use the following IP address:			
IP address:	192 . 168 . 0 . 2		
Subnet mask:	255 . 255 . 255 . 0		
Default gateway:			
Obtain DNS server address automatically			
Use the following DNS server addresses:			
Preferred DNS server:			
Alternate DNS server:			
☐ Validate settings upon exit	Advanced		
	OK Cancel		

IP address in PC



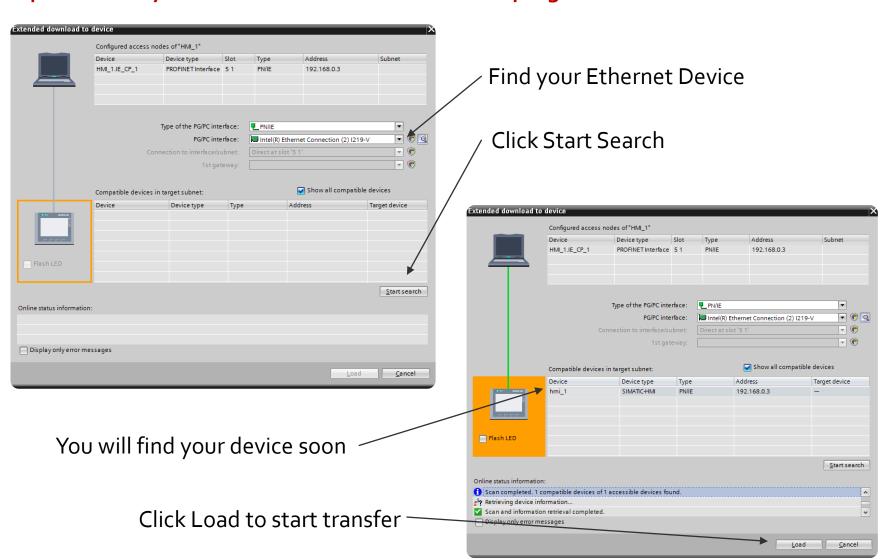
IP address in HMI Device

Step 5 – Click on 'Download to Device' içon





# Transfer – Sample Program Step 6 – Select your Ethernet device and Load the program



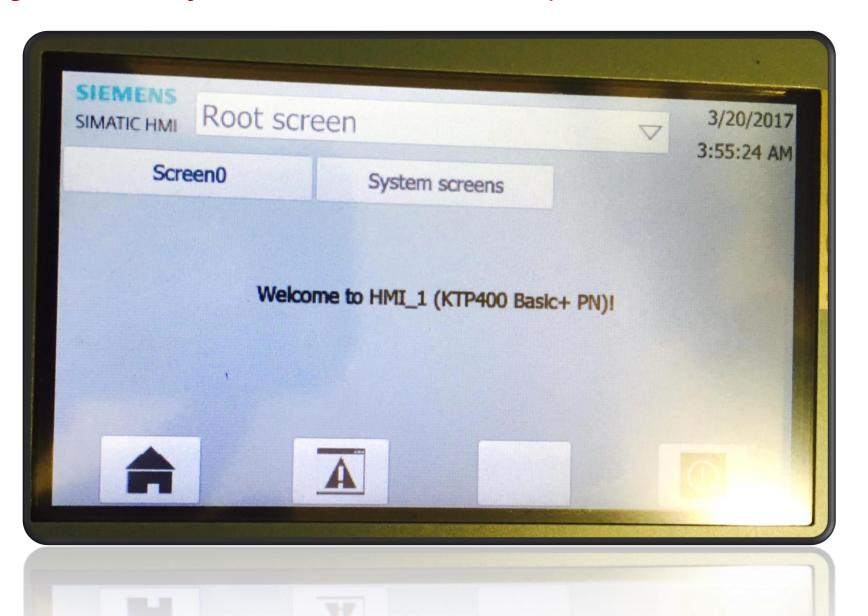
Make sure that you connect PC and HMI with Ethernet cable and your HMI device is assigned a unique address in the network.

## Transfer – Sample Program

**</>>** 

Congratulations! You just learned how to Download sample screen in HMI





# Thank you

Get copy of this presentation in the course!

#### **Next Lesson!**

 Understanding various HMI Elements to design and monitor control screens



